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2020.0 DEFENDER (LE), 413-01

INSTRUMENT CLUSTER

INSTRUMENT CLUSTER LENS (G2323749)

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REMOVAL

 NOTES:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

1. Disconnect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

2. Remove the Instrument Cluster (IC).

Refer to: [Instrument Cluster](#) (413-01 Instrument Cluster, Removal and Installation).

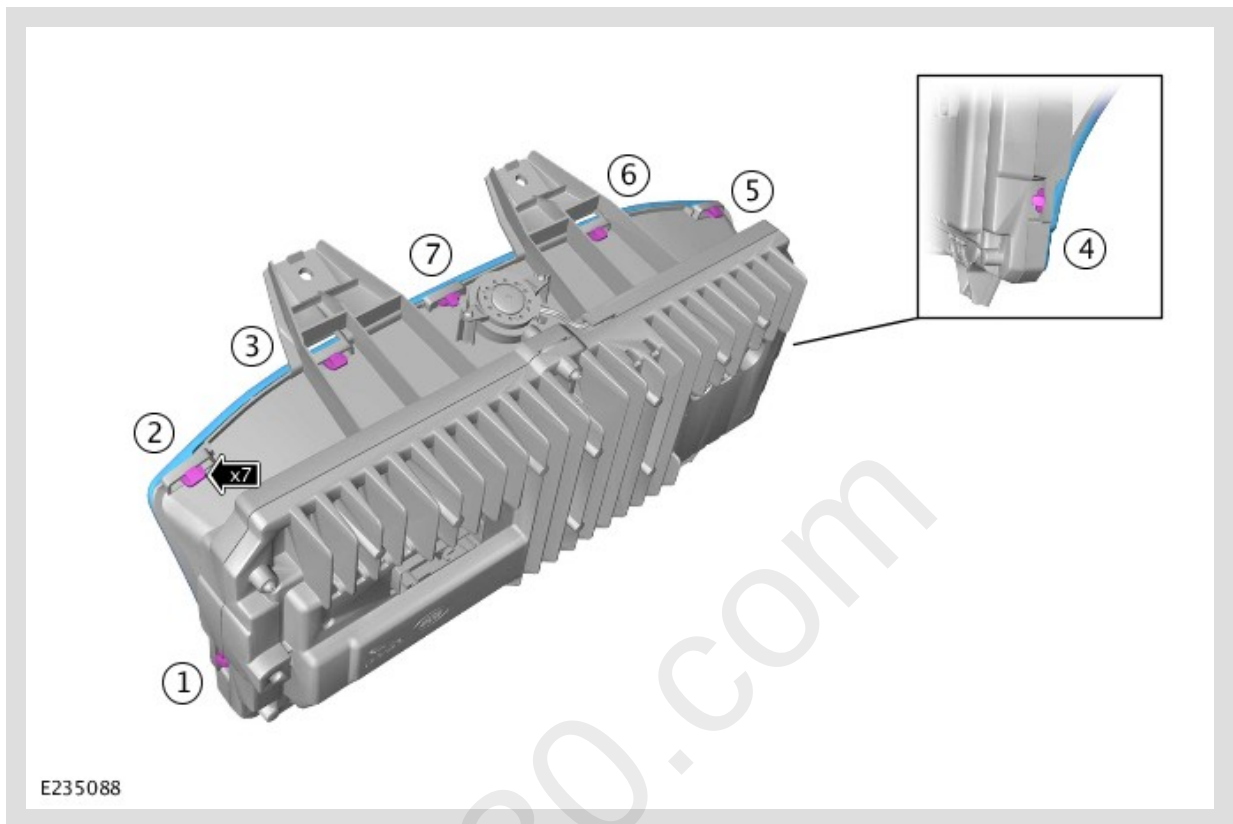
- 3.



Remove the 4 screws.

ⓘ CAUTIONS:

- Use a suitable plastic trim tool to release the component.
- Take extra care not to damage the component.



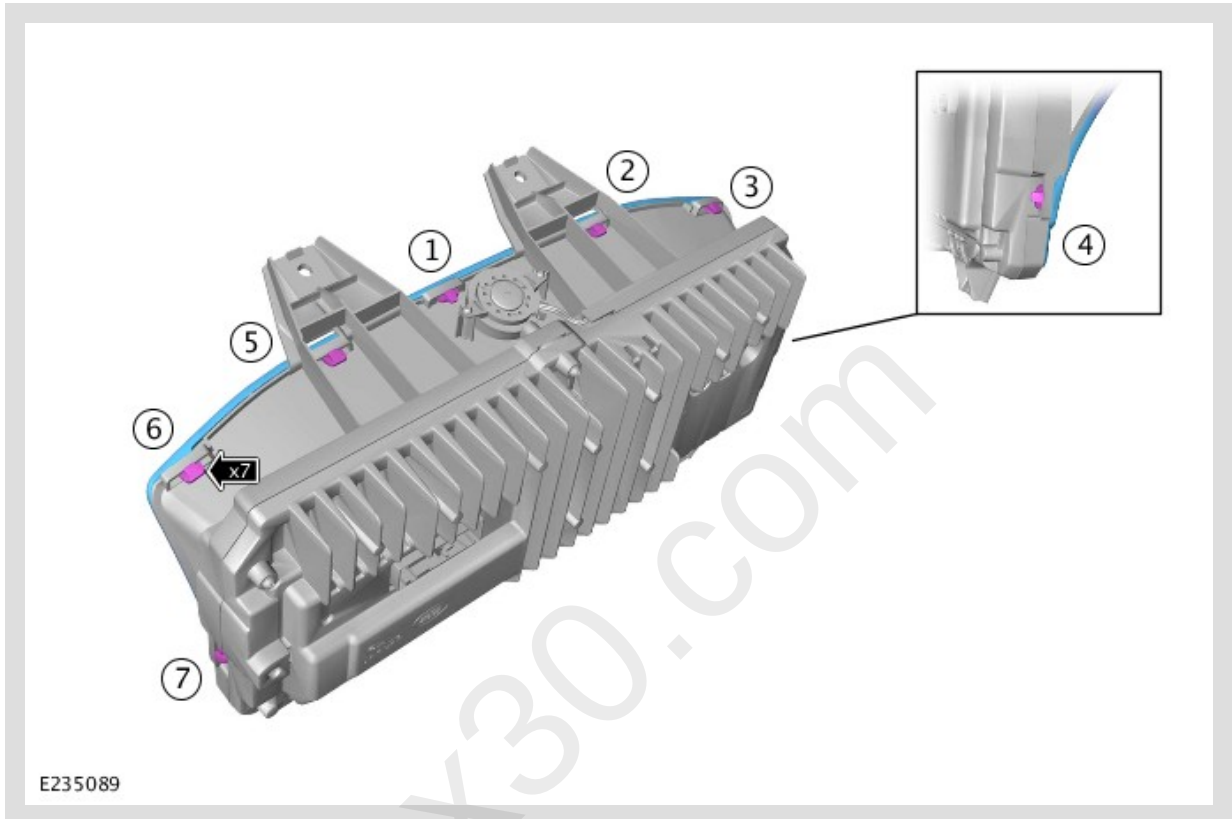
Release the 7 clips in the sequence shown and remove the IC lens.

INSTALLATION

1.

⚠ CAUTION:

Take extra care not to damage the component.



- Install the Instrument Cluster (IC) lens to the 7 clips in the sequence shown.
- Install and tighten the 4 screws.

Torque: 2Nm

2. Install the IC.

Refer to: [Instrument Cluster](#) (413-01 Instrument Cluster, Removal and Installation).

3. Connect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).